## **REMARKS**

The application has been amended to correct minor informalities therein.

Consideration and an early allowance are respectfully solicited.

Applicants' undersigned attorney may be reached in our Washington, D.C. office by telephone at (202) 530-1010. All correspondence should continue to be directed to our below-listed address.

Respectfully submitted

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## MARKED-UP AMENDED CLAIMS

- 4. (Amended) A toner supply container according to Claim 1, wherein the welding pattern is [cut-away] <u>concave</u> [toward] downstream with respect to the tearing direction, at a portion where the tearing starts in a welded portion.
- 8. (Amended) A process cartridge detachably mountable to an image forming apparatus, comprising:
- a developing portion, having a photosensitive member, for developing a latent image on the photosensitive member;
- a toner accommodating portion for accommodating toner to said developing portion, said toner accommodating portion [is] being provided with an opening for permitting discharging of the toner:
- a sealing member for unsealably sealing the opening, wherein said sealing member has a seal portion welded to the main body of said container, and a sealing member pulling portion extended and folded back therefrom[.],

wherein the opening is unsealed by tearing a part of said sealing member,

wherein [wherein] a pattern of welding with which said sealing member is welded on the main body of the container is inclined inwardly with respect to a tearing direction at a laterally outward end portion at a tearing starting side end portion.

- 9. (Amended) A [toner supply container] <u>process cartridge</u> according to Claim 8, wherein the welding pattern is inclined rectilinearly.
- 10. (Amended) A [toner supply container] <u>process cartridge</u> according to Claim 8, wherein said welding pattern is inclined with curvature.
- 11. (Amended) A [toner supply container] <u>process cartridge</u> according to Claim 8, wherein the welding pattern is [cut-away toward] <u>concave</u> downstream with respect to the tearing direction, at portion where the tearing starts in a welded portion.
- 12. (Amended) A [toner supply container] <u>process cartridge</u> according to Claim 8, wherein said sealing member is provided with a tearing guide portion provided by laser irradiation.
- 13. (Amended) A [toner supply container] <u>process cartridge</u> according to Claim 8, wherein said sealing member has a cover film sealing the opening and a tear tape for tearing the cover film.